Safety Data Sheet

SECTION 1: Identification

1.1 Product identifier
   Product name  OxyForce
   Product number  949
   Brand  Crown Chemical, Inc.

1.2 Other means of identification
   OxyForce

1.3 Recommended use of the chemical and restrictions on use
   Cleaning food processing equipment

1.4 Supplier's details
   Name  Crown Chemical, Inc.
   Address  4701 W. 136th. St.
             Crestwood Illinois 60418
             U.S.A.
   Telephone  708-371-6990
   Fax  708-371-6992
   email  info@crown-chem.com

1.5 Emergency phone number(s)
   800-535-5053

SECTION 2: Hazard identification

   General hazard statement
   Causes skin irritation; Causes serious eye irritation

2.1 Classification of the substance or mixture

   GHS classification in accordance with: (US) OSHA (29 CFR 1910.1200)
   - Skin corrosion/irritation, Cat. 2
   - Eye damage/irritation, Cat. 2A

2.2 GHS label elements, including precautionary statements

   Pictogram
   
   1. Exclamation mark

   Signal word  Warning

   Hazard statement(s)
   H315  Causes skin irritation
   H319  Causes serious eye irritation
Precautionary statement(s)

P264 Wash hands & skin thoroughly after handling.
P280 Wear eye protection/face protection/protective gloves.
P302+P352 IF ON SKIN: Wash with plenty of water/Take off immediately contaminated clothing and wash it before reuse. Call a poison control center or doctor for treatment advice if irritation persists.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.
P332+P313 If skin irritation occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P362+P364 Take off contaminated clothing and wash it before reuse.

2.3 Other hazards which do not result in classification
None identified

SECTION 3: Composition/information on ingredients

3.2 Mixtures
Irritant Mixture

Components

1. SODIUM PERCARBONATE
Concentration 40 - 60 % (By Weight)
CAS no. 15630-89-4

2. Sodium metasilicate pentahydrate
Concentration 5 - 10 % (By Weight)
EC no. 229-912-9
CAS no. 6834-92-0
Index no. 014-010-00-8

- Specific target organ toxicity (single exposure), Cat. 3
- Skin corrosion/irritation, Cat. 1B

H314 Causes severe skin burns and eye damage
H335 May cause respiratory irritation

Trade secret statement (OSHA 1910.1200(i))
The specific chemical identities and/or actual concentrations for one or more components are being withheld as trade secrets under the US regulation 29 CFR 1910.1200(i).

SECTION 4: First-aid measures

4.1 Description of necessary first-aid measures

General advice Do not breathe dust or mists. Wear protective rubber gloves and chemical splash goggles when using this product. Mix ONLY with water. Wash thoroughly after handling.

If inhaled Remove person to fresh air and keep comfortable for breathing. Call a Poison Control Center or doctor for treatment advice.

In case of skin contact Wash with plenty of water. Take off contaminated clothing and wash before reuse. Call a Poison Control Center or doctor for treatment advice if irritation persists.

In case of eye contact Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a Poison Control Center or doctor for treatment advice.

If swallowed Call a poison center or doctor if you feel unwell. If vomiting occurs naturally, have victim lean forward to reduce the risk of aspiration. Do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person.
Personal protective equipment for first-aid responders
Treat exposure symptomatically. In all cases where large quantities have been ingested or inhaled, contact a doctor or Poison Control Center immediately.

4.2 Most important symptoms/effects, acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11

4.3 Indication of immediate medical attention and special treatment needed, if necessary
No data available.

SECTION 5: Fire-fighting measures

5.1 Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Specific hazards arising from the chemical
None known

5.3 Special protective actions for fire-fighters
Wear self-contained breathing apparatus for firefighting if necessary.

 Further information
Remove all persons from the vicinity. No responsive action should be taken without proper training.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Initiate spill containment procedures immediately using containment or absorption methods. Keep people away from area. Put on appropriate protective equipment (see Section 8).

6.2 Environmental precautions
Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up
Do not allow spilled material to enter sewers, waterways or soil. Neutralize with water. Mop, sweep or otherwise collect spilled material and hold for disposal. Consult local government authorities for allowable disposal methods. After removal, rinse area completely with water to remove residue.

 Reference to other sections
For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
Avoid contact with skin and eyes. Avoid inhalation of vapor or mist. Eating, drinking and smoking is prohibited. Wash hands with soap and water after handling. For precautions see section 2.

7.2 Conditions for safe storage, including any incompatibilities
Keep out of reach of children. Keep containers tightly closed when not in use. Store in a well ventilated area between 60-100°F (15-38°C). Avoid ignition sources.

 Specific end use(s)
Apart from the uses mentioned in section 1 no other specific uses are stipulated.
SECTION 8: Exposure controls/personal protection

8.1 Control parameters

1. SODIUM PERCARBONATE (CAS: 15630-89-4)
   PEL-C (Inhalation): 15 mg/m³ (OSHA)

8.2 Appropriate engineering controls

Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapor, gas, etc.) below recommended exposure limits.

8.3 Individual protection measures, such as personal protective equipment (PPE)

   Eye/face protection
   Wear chemical splash goggles or face shield when using this product.

   Skin protection
   Wear protective rubber gloves and a long sleeved shirt to prevent contact.

   Body protection
   Wear protective clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

   Respiratory protection
   If inhalable particles of dusts or mists may occur during use, wear NIOSH approved respiratory protection.

   Thermal hazards
   No data available.

   Environmental exposure controls
   Do not let product enter drains.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance/form</td>
<td>White Powder</td>
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<tr>
<td>Odor</td>
<td>Characteristic</td>
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<td>Odor threshold</td>
<td>No data available.</td>
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<tr>
<td>pH</td>
<td>&lt;11.5 (1% solution)</td>
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<tr>
<td>Melting point/freezing point</td>
<td>No data available.</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>No data available.</td>
</tr>
<tr>
<td>Flash point</td>
<td>No data available.</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available.</td>
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<tr>
<td>Flammability (solid, gas)</td>
<td>N/A</td>
</tr>
<tr>
<td>Upper/lower flammability limits</td>
<td>No data available.</td>
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<tr>
<td>Upper/lower explosive limits</td>
<td>N/A</td>
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<td>Vapor pressure</td>
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<tr>
<td>Vapor density</td>
<td>N/A</td>
</tr>
<tr>
<td>Relative density</td>
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<tr>
<td>Solubility(ies)</td>
<td>100% in 120°F Water</td>
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<td>Partition coefficient: n-octanol/water</td>
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<tr>
<td>Auto-ignition temperature</td>
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<tr>
<td>Decomposition temperature</td>
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<tr>
<td>Viscosity</td>
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<tr>
<td>Explosive properties</td>
<td>No data available.</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available.</td>
</tr>
</tbody>
</table>

Other safety information

No data available.
SECTION 10: Stability and reactivity

10.1 Reactivity
Product is highly reactive with acids and organic materials. Reactions may produce hazardous conditions, including oxygen gas emissions and heat. NEVER mix this product with other chemicals. Mix this product ONLY with water.

10.2 Chemical stability
Product is stable under normal storage and usage conditions.

10.3 Possibility of hazardous reactions
No data available.

10.4 Conditions to avoid
Heat, flames and sparks. Incompatible products. Keep away from open flames, hot surfaces and sources of ignition.

10.5 Incompatible materials
Acids and organic materials.

10.6 Hazardous decomposition products
None are expected under normal storage and usage conditions.

SECTION 11: Toxicological information

Information on toxicological effects

Acute toxicity
Likely Routes of Exposure: Eye contact. Skin contact. Inhalation. Ingestion.

Skin corrosion/irritation
Skin contact may cause irritation or pain and redness.

Serious eye damage/irritation
Eye contact may cause irritation or pain, redness and watering.

Respiratory or skin sensitization
Inhalation may cause coughing, choking and respiratory tract irritation. Ingestion may cause stomach and throat pain.

Germ cell mutagenicity
No data available.

Carcinogenicity
This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH,NTP, or EPA classification
IARC: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by IARC.
ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity
No data available.

Summary of evaluation of the CMR properties
No known significant effects or critical hazards.
STOT-single exposure
No data available.

STOT-repeated exposure
No data available.

Aspiration hazard
No data available.

Additional information
No data available.

SECTION 12: Ecological information

Toxicity
No specific data available for this mixture.

Persistence and degradability
No data available on product

Bioaccumulative potential
No data available on product

Mobility in soil
No data available.

Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

Other adverse effects
No known significant effects or critical hazards.

SECTION 13: Disposal considerations

Disposal of the product
Disposal should be in accordance with applicable Federal, State and local laws and regulations. Local regulations may be more stringent than State or Federal requirements.

Disposal of contaminated packaging
Dispose of as unused product.

Other disposal recommendations
Avoid disposal of this product. Use complete contents according to directions. Do not release contents into a municipal sewer except through normal dilution and usage. Do not release contents onto the ground or into any body of water. Dispose of empty container by offering for recycling if available, or into a landfill. Follow all applicable state and local regulations.

SECTION 14: Transport information

DOT (US)
Non-regulated solid

Note: Certain package sizes of this product may qualify for exceptions to DOT’s packaging, labeling and other requirements, and thus may have different DOT shipping names. For bulk shipments, see the shipping documents.
SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations specific for the product in question

SARA 302 Components
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Acute Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components
Disodium metasilicate pentahydrate
CAS-No. 10213-79-3

New Jersey Right To Know Components
Disodium metasilicate pentahydrate
CAS-No. 10213-79-3

California Prop. 65 Components
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

SECTION 16: Other information

The information herein is believed to be correct, but is given without warranty or guaranty of any kind, express or implied. The hazards provided in this Safety Data Sheet apply to the product in its concentrated form, and may differ significantly after dilution.

16.1 Further information/disclaimer

DISCLAIMER: The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigation to determine the suitability of information for their particular purposes. In no event shall Crown Chemical, Inc. be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, whatsoever arising, even if Crown Chemical, Inc. has been advised of the possibility of such damages.