



## Safety Data Sheet

(pursuant to 29 CFR §1910.1200(g) and Appendix D)



### Section 1: Product Identification

**Product Name:** OxyForce **Product No.** 949 **Recommended Use:** Cleaning food processing equipment  
**Manufacturer:** Crown Chemical, Inc. **Address:** 4701 W. 136<sup>th</sup> Street Crestwood, IL 60445 **www.crown-chem.com**  
**Daytime Telephone:** (708) 371-6990 **Emergency Telephone (24 hour):** (800) 535-5053

### Section 2: Hazard Identification



**Hazard Class:** Irritant Mixture **Signal Word:** Warning  
**Hazard Category(ies):** Skin Corrosion/Irritation – Category 2; Eye Damage/Irritation – Category 2A  
**Hazard Statement(s):** Causes skin irritation; Causes serious eye irritation

#### Precautionary Statements:

**Prevention:** Do not breathe dust or mists. Wear protective rubber gloves and chemical splash goggles when using this product. Mix ONLY with water. Wash thoroughly after handling.  
**Response: If swallowed:** Rinse out mouth. Do NOT induce vomiting. Call a Poison Control Center or doctor if you feel unwell. **If in eyes:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a Poison Control Center or doctor for treatment advice. **If on skin (or hair):** Wash with plenty of water. Take off contaminated clothing and wash before reuse. Call a Poison Control Center or doctor for treatment advice if irritation persists. **If inhaled:** Remove person to fresh air and keep comfortable for breathing. Call a Poison Control Center or doctor for treatment advice.  
**Storage:** Store locked up **Disposal:** See Section 13 for disposal information **Hazards Not Otherwise Classified:** None identified

### Section 3: Composition/Information on Ingredients

**Product Type:** Mixture

Hazardous Ingredient Name (common name(s))	CAS Number	Concentration Range (%)
Sodium Percarbonate	15630-89-4	40-60
Disodium Trioxosilicate	6834-92-0	5-10

### Section 4: First-Aid Measures

**Eye Contact:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a Poison Control Center or doctor for treatment advice.  
**Skin Contact:** Wash with plenty of water. Take off contaminated clothing and wash before reuse. Call a Poison Control Center or doctor for treatment advice if irritation persists.  
**Ingestion:** Rinse out mouth. Do NOT induce vomiting. Call a Poison Control Center or doctor if you feel unwell.  
**Inhalation:** Remove person to fresh air and keep comfortable for breathing. Call a Poison Control Center or doctor for treatment advice.  
**Symptoms of Exposure:** See Section 11 for additional information.  
**Indication of Immediate Medical Attention and Special Treatment Needed:** Treat exposure symptomatically. In all cases where large quantities have been ingested or inhaled, contact a doctor or Poison Control Center immediately.

### Section 5: Fire-Fighting Measures

**Suitable Fire Extinguishing Media:** Use water spray, fog or foam. **Specific Hazards:** None known  
**Decomposition Byproducts:** Carbon dioxide, carbon monoxide and/or metal oxides.  
**Special Protective Equipment:** Self-contained breathing apparatus.  
**Specific Precautions:** Remove all persons from the vicinity. No responsive action should be taken without proper training.

### Section 6: Accidental Release Measures

**Personal Precautions:** Initiate spill containment procedures immediately using containment or absorption methods. Keep people away from area. Put on appropriate protective equipment (see Section 8).  
**Spill Cleanup:** Do not allow spilled material to enter sewers, waterways or soil. Neutralize with water. Mop, sweep or otherwise collect spilled material and hold for disposal. Consult local government authorities for allowable disposal methods. After removal, rinse area completely with water to remove residue.

### Section 7: Handling and Storage

**Handling Precautions:** Avoid contact with eyes, skin or clothing. Avoid inhalation of dust or mists. Use in a well ventilated area. Wash thoroughly after handling.  
**Storage Precautions:** Keep out of reach of children. Keep containers tightly closed when not in use. Store in a well ventilated area between 60-100°F (15- 38°C). Avoid ignition sources.

### Section 8: Exposure Controls/Personal Protection

Hazardous Ingredient Name (common name)	OSHA PEL	ACGIH TLV
Sodium Percarbonate	15 mg/m <sup>3</sup> (total dust)	10 mg/m <sup>3</sup> (inhalable)
Disodium Trioxosilicate	No data available	No data available

**Engineering Controls:** Use with adequate ventilation to maintain exposure limits below listed thresholds.

**Personal Protective Equipment:** The following protective equipment is recommended during usage:

**Eye protection:** Wear chemical splash goggles or face shield when using this product. **Skin protection:** Wear protective rubber gloves and a long sleeved shirt to prevent contact. **Respiratory protection:** If inhalable particles of dusts or mists may occur during use, wear NIOSH approved respiratory protection.

**Hygienic Measures:** Wash thoroughly after use and before eating, smoking, or using the bathroom. Avoid contamination of clothing or shoes, and wash any contaminated items before reuse. If possible, avoid wearing contact lenses when using this product.

### Section 9: Physical and Chemical Properties

**Physical State:** White Powder **Odor:** Characteristic **pH (1% solution):** <11.5 **Melt Point:** NA **Freeze Point:** NA  
**Boiling Point:** No Data **Flash Point:** NA **Evaporation Rate (H<sub>2</sub>O = 1.0):** NA **Flammability:** NA  
**Explosion Limits:** NA **Vapor Pressure:** No Data **Vapor Density (Air = 1.0):** NA **Relative Density:** > 1.0  
**Solubility (in 120°F Water):** 100% **Viscosity (H<sub>2</sub>O = 1.0):** NA **Partition coefficient: n-octanol/water:** No data available  
**Auto Ignition Temperature:** No data available **Decomposition Temperature:** No data available

### Section 10: Stability and Reactivity

**Stability:** Product is stable under normal storage and usage conditions.  
**Reactivity:** Product is highly reactive with acids and organic materials. Reactions may produce hazardous conditions, including oxygen gas emissions and heat. NEVER mix this product with other chemicals. Mix this product ONLY with water.  
**Incompatibilities:** Acids and organic materials.  
**Hazardous Decomposition Byproducts:** None are expected under normal storage and usage conditions.

### Section 11: Toxicological Information

**Likely Routes of Exposure:** Eyes, Skin, Ingestion, Inhalation  
**Symptoms:** Eye contact may cause irritation or pain, redness and watering. Skin contact may cause irritation or pain and redness. Inhalation may cause coughing, choking and respiratory tract irritation. Ingestion may cause stomach and throat pain.  
**Acute Effects of Exposure:** Irritation and possible damage to eyes and skin. Irritation to respiratory tract, mouth, throat and stomach.  
**Toxicity Data:**  
Sodium Percarbonate: Oral (LD50) 1.9 g/kg (rat)  
Disodium Trioxosilicate: Oral (LD50) 1,280 mg/kg (rat)  
**Chronic Effects of Exposure:** No known significant effects or critical hazards. **Carcinogen Listing Source:** NA

### Section 12: Ecological Information

**Ecotoxicity:** No specific data available for this mixture. **Persistence and Degradability:** No data  
**Bioaccumulative Potential:** No data **Mobility in Soil:** No data **Other Adverse Effects:** No known significant effects or critical hazards.

### Section 13: Disposal Considerations

Avoid disposal of this product. Use complete contents according to directions. Do not release contents into a municipal sewer except through normal dilution and usage. Do not release contents onto the ground or into any body of water. Dispose of empty container by offering for recycling if available, or into a landfill. Follow all applicable state and local regulations.

### Section 14: Transport Information

**DOT Proper Shipping Name:** Non-regulated solid  
**Note:** Certain package sizes of this product may qualify for exceptions to DOT's packaging, labeling and other requirements, and thus may have different DOT shipping names. For bulk shipments, see the shipping documents.

### Section 15: Regulatory Information

Regulation	Listing
TSCA §8(b) Inventory	All Ingredients Listed
SARA Title III §301-303 Extremely Hazardous Substances	None
SARA Title III §304 Reportable Quantity (RQ) Release Notification Chemicals	None
SARA Title III §311-312 Right-To-Know Hazardous Chemicals	Sodium Percarbonate, Disodium Trioxosilicate
SARA Title III §311-312 Right-To-Know Extremely Hazardous Substances	None
SARA Title III §313 Form R Reportable Chemicals	None

### Section 16: Other Information

**Date of Last Revision:** May 1, 2017

The information herein is believed to be correct, but is given without warranty or guaranty of any kind, express or implied. The hazards provided in this Safety Data Sheet apply to the product in its concentrated form, and may differ significantly after dilution.